

BOTTOM HOLE ASSURANCE, INC.

No. DIR 50324B2

NDE Inspection Services

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Bottomholeassurance.com



CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 908675517

INVOICE NO. _____
DATE: 5/3/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN								BOX								Remarks								
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lqth	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lqth		Float Bore Lqth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks	
SN: 12328212 PN: 101307038	8" ELECTRONICS COLLAR	7.32			N/A		7 15/16											6 5/8 REG	21/32	6 1/16								7 1/2			OK	

Remarks: Inspection as per DS1 & D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted. Customer Rep Signoff: _____

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection
20-B	Wet Flour, M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/>	Wet Flour, M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____	Magnaflux Developer: SKD-S2
Dry Powder	Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/>	Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/>	Equipment Used From Unit # <u>14</u> Qual. Date(s) <u>MT 7/21/2019</u> <u>PT 7/30/2021</u>	Batch # <u>23M08C</u>
7-HF	Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>		Dwell Time: <u>10</u> min
White Contrast	Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>		White Light: <u>100+</u>
14-A	Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Equipment / Inspector Information	Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D
System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Level II Inspector: <u>Ridge Albert</u>	Batch # <u>23L075</u>
Job Information B _____ V _____ D _____ P _____ 3rd Party Rep: <u>Woodfred Zechariah</u> Signature: _____				Signature: <u>Ridge Albert</u>	Dwell Time: <u>20</u> min
				Signature guarantees final walk thru of job and job site	