

BOTTOM HOLE ASSURANCE, INC.

NDE Inspection Services

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Bottomholeassurance.com



CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 908271711

INVOICE NO. _____
DATE: 5/3/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	PIN							BOX							Remarks																
									Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lgh	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.		Bore Back Lgh	Float Bore Lgh	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks								
SN: 11500505 PN: 102754725	8" XBAT	20.45			N/A		8"																				6 5/8 REG	5/8	6 1/16						7 35/64		Rej	Damaged Shoulder	
																											6 5/8 REG	5/8	6 1/16						7 35/64		OK		

Remarks: Inspection as per DS1 & D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted. Customer Rep Signoff: _____

Batch # Info. 20-B Dry Powder 7-HF White Contrast 14-A	Connection Inspection Wet Flour. M.P.I. <input type="checkbox"/> Dry M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Residual <input type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Continuous <input type="checkbox"/> Long. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/>	Body Inspection Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Continuous <input type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> AC Current <input type="checkbox"/> Long. Insp. <input type="checkbox"/> DC Current <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Body Dry M.P.I. Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Inspection Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) <u>MT 7/21/2019</u> <u>PT 7/30/2021</u> Level II Inspector: <u>Ridge Albert</u> Signature: <u><i>Ridge Albert</i></u> Signature guarantees final walk thru of job and job site	Liquid Penetrant Inspection Magnaflox Developer: SKD-S2 Batch # <u>23M08C</u> Dwell Time: <u>10</u> min White Light: <u>100+</u> Magnaflox Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # <u>23L075</u> Dwell Time: <u>20</u> min
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				3rd Party Rep <u>Woodfred Zechariah</u> Signature: _____	
Job Information B _____ V _____ D _____ P _____					