

BOTTOM HOLE ASSURANCE, INC.

No. DIR 50224B2

NDE Inspection Services

Email: BHAInc@bottomholeassurance.com
107 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964
Bottomholeassurance.com



CUSTOMER Halliburton 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION Sperry Drilling
PROJECT _____

AUTHORIZED BY Kale Veronie
P.O. / JOB # 908271711

INVOICE NO. _____
DATE: 5/2/2024

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX												
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Neck Lgth	Pin Rel. Width	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 12397807 PN: 120141108	8" PM SUB	8.62			3 1/4	8	8	6 5/8 REG	4 15/16						5/16	7 33/64		OK		6 5/8 REG	5/8	6 1/16					7 33/64		OK	
SN: 12550656 PN: 102273419	8" DRILLDOC	7.28			N/A		8												6 5/8 REG	21/32	6 1/16					7 33/64		OK		
							8 1/16												6 5/8 REG	5/8	6 1/16					7 33/64		OK		
SN: 14071877 PN: 103076242	12.125" SLEEVE STABILIZER							Blades										OK		ACME								OK		
SN: 13531605 PN: 321376	12.125" SLEEVE STABILIZER							Blades										OK		ACME								OK		
SN: 14087909 PN: 103076242	12.125" SLEEVE STABILIZER							Blades										OK		ACME								OK		

Remarks: Inspection as per DS1 & D00685901 Rev. W NOTE: All API connections show evidence of Cold Work unless otherwise noted.

Customer Rep Signoff: _____

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I	Blacklight Inspection	Liquid Penetrant Inspection	
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input checked="" type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____ Equipment / Inspector Information Equipment Used From Unit # 14 Qual. Date(s) MT 7/21/2019 PT 7/30/2021 Level II Inspector: Ridge Albert	Magnaflux Developer: SKD-S2 Batch # 23M08C Dwell Time: 10 min White Light: 100+ Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # 23L075 Dwell Time: 20 min
System Effectiveness: LP-Comparitive Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				Signature: <u>Ridge Albert</u> <small>Signature guarantees final walk thru of job and job site</small>		
Job Information B _____ V _____ D _____ P _____ 3rd Party Rep: <u>Woodfred Zechariah</u> Signature: _____						