BOTTOM HOLE ASSURANCE, INC.

No. DIR 71422SB6

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592
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CUSTOMER SBES ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SHOP
PROJECT

AUTHORIZED BY KALE
P.O. / JOB # W/O# 324003872

INVOICE NO.
DATE: 7/14/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN 13347597 PN 327236	9 1/2" NON MAG X-OVER SUB	1.62	FL	FL	3 1/2	9 5/8		7 5/8 REG	5 1/4				5/16	8 13/16		OK												
						9 1/2		7 5/8 REG	5 3/16				5/16	8 51/64		OK												
	MR 52338																											

Remarks: INSP AS PER D00685901 REV. T ALL CONNECTIONS MARKED WITH CW STAMP UNLESS NOTED OTHERWISE

Customer Rep Signoff:

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V TB D TB P TB

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 25
Qual. Date(s) MT PT 1/27/2020

Level II Inspector: Tanner Blanchard

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07C
Dwell Time: 15 min
White Light: 190 FC
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 19L05K
Dwell Time: 30 min

E-DIR01-05