BOTTOM HOLE ASSURANCE, INC.

No. DIR 71322SB5

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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CUSTOMER S.B.E.S. ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SHOP
PROJECT

AUTHORIZED BY Melvin
P.O. / JOB # WO# 324008846

INVOICE NO. N/A
DATE: 7/13/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN:12311613 PN:102754725	8" XBAT	20.32	-	-	N/A		7 15/16											6 5/8 Reg	21/32	6 1/16					7 33/64	N/A	OK	
	WO# MR52343																											

Remarks: INSP AS PER D00685901 REV:T CW stamped

Batch # Info.	Connection Inspection		Body Inspection		Body Dry M.P.I	
20-B	Wet Flour. M.P.I. ☐	Dry M.P.I. ☐	Wet Flour. M.P.I. ☐	Residual ☐	Dry M.P.I. ☐	Residual ☐
Dry Powder	Vis. Liq. Pen. ☑	Residual ☐	Vis. Liq. Pen. ☑	Continuous ☐	Long. Insp. ☐	Continuous ☐
7-HF	Flour Liq. Pen. ☐	Continuous ☐	Flour Liq. Pen. ☐	AC Current ☐	Trans. Insp. ☐	AC Current ☐
White Contrast	Long. Insp. ☐	AC Current ☐	Long. Insp. ☐	DC Current ☐		DC Current ☐
14-A	Trans. Insp. ☐	DC Current ☐	Trans. Insp. ☐	Visible M.P.I. ☐		

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Signature:

Job Information

B V LE D LE P LE

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 11
Qual. Date(s) MT PT 2/1/2021

Level II Inspector: LEVAR EAGLIN

Signature: Levar Eaglin
Signature guarantees final walk thru of rig and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 21C01U
Dwell Time: 7.5 min
White Light: 100
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 19L05K
Dwell Time: 15 min

E-DIR01-04