



**BOTTOM HOLE ASSURANCE, INC.**

No. DIR 71322SB1

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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CUSTOMER SBES  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION SHOP \_\_\_\_\_  
PROJECT \_\_\_\_\_


AUTHORIZED BY KALE \_\_\_\_\_  
P.O. / JOB # W/O# 324005447 \_\_\_\_\_

INVOICE NO. \_\_\_\_\_  
DATE: 7/13/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN												BOX													
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks			
SN 13518699 PN 102706265	6 3/4" NON MAG ILS SUB	5.05		11 3/4	2 15/16	6 3/8		NC50	4 1/2						3/8	6 5/16		OK															
	MR 52329																																

Remarks: INSP AS PER D00685901 REV. T ALL CONNECTIONS MARKED WITH CW STAMP UNLESS NOTED OTHERWISE

Customer Rep Signoff: \_\_\_\_\_

<b>Batch # Info.</b> 20-B Dry Powder 7-HF White Contrast 14-A	<b>Connection Inspection</b> Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	<b>Body Inspection</b> Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	<b>Body Dry M.P.I.</b> Wet Flour. M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	<b>Blacklight Inspection</b> Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____	<b>Liquid Penetrant Inspection</b> Magnaflex Developer: SKD-S2 Batch # 22A07C Dwell Time: 15 min White Light: 190 FC Magnaflex Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # 19L05K Dwell Time: 30 min
<b>System Effectiveness:</b> LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>				<b>Equipment / Inspector Information</b> Equipment Used From Unit # 25 Qual. Date(s) MT _____ PT 1/27/2020	
<b>Job Information</b> B _____ V _____ TB _____ D _____ TB _____ P _____ TB _____				Level II Inspector: Tanner Blanchard  Signature: _____ Signature guarantees final walk thru of job and job site	
3rd Party Rep _____ Signature: _____					