



# BOTTOM HOLE ASSURANCE, INC.

No. DIR 71222B4

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com  
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION SPERRY DRILLING  
PROJECT \_\_\_\_\_

AUTHORIZED BY EDDIE FAUCHEUX  
P.O. / JOB # 907585112

INVOICE NO. \_\_\_\_\_  
DATE: 7/13/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX														
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgth	Bevel Diameter	BSR	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth	Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	BSR	OK or Reject	Remarks		
SN: 12694147 PN: 102151736	9 1/2" HCIM COLLAR	7.77			3 1/2	9 1/2	9 1/2	7 5/8 REG	5 3/16						3/8	8 13/16			Rej	DAMAGED SHOULDER	7 5/8 REG	5/8	7 3/32						8 13/16		Rej	DAMAGED THREADS
SN: 10688316 PN: 120167168	9 1/2" PWD	4.13			N/A	9 1/2	9 1/2	7 5/8 REG	5 3/16						5/16	8 13/16			Rej	DAMAGED SHOULDER	7 5/8 REG	5/8	7 1/16						8 51/64		Rej	DAMAGED SHOULDER
SN: 11276581 PN: 120161724	9 1/2" X-OVER	1.53	FL	FL	3 1/2	9 1/2		7 5/8 REG	5 3/16						1/4	8 7/8			Rej	DAMAGED THREADS												
SN: 2006351 PN: 289981	9 1/2" CONVERSION SUB	2.09	FL	FL	N/A		9 1/2	7 5/8 REG	5 3/16						9/32	8 13/16			Rej	DAMAGED THREADS												
							9 1/2														7 5/8 REG	5/8	7 1/16						8 25/32		Rej	DAMAGED THREADS
																					7 5/8 REG	19/32	7 1/16						8 51/64		Rej	DAMAGED THREADS

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I.				Blacklight Inspection				Liquid Penetrant Inspection			
20-B		Wet Flour. M.P.I. <input type="checkbox"/>		Dry M.P.I. <input type="checkbox"/>		Wet Flour. M.P.I. <input type="checkbox"/>		Residual <input type="checkbox"/>		Dry M.P.I. <input type="checkbox"/>		Residual <input type="checkbox"/>		Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____				Magnaflex Developer: SKD-S2			
Dry Powder		Vis. Liq. Pen. <input checked="" type="checkbox"/>		Residual <input type="checkbox"/>		Vis. Liq. Pen. <input checked="" type="checkbox"/>		Continuous <input type="checkbox"/>		Long. Insp. <input type="checkbox"/>		Continuous <input type="checkbox"/>		Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) MT _____ PT <u>6/6/2022</u>				Batch # <u>22A07C</u>			
7-HF		Flour Liq. Pen. <input type="checkbox"/>		Continuous <input type="checkbox"/>		Flour Liq. Pen. <input type="checkbox"/>		AC Current <input type="checkbox"/>		Trans. Insp. <input type="checkbox"/>		AC Current <input type="checkbox"/>						Dwell Time: <u>10</u> min			
White Contrast		Long. Insp. <input type="checkbox"/>		AC Current <input type="checkbox"/>		Long. Insp. <input type="checkbox"/>		DC Current <input type="checkbox"/>		DC Current <input type="checkbox"/>		DC Current <input type="checkbox"/>		White Light: <u>100+</u>							
14-A		Trans. Insp. <input type="checkbox"/>		DC Current <input type="checkbox"/>		Trans. Insp. <input type="checkbox"/>		Visible M.P.I. <input type="checkbox"/>						Magnaflex Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D							
System Effectiveness:		LP-Comparative Block <input checked="" type="checkbox"/>		Dry MP-Castrol Strip <input type="checkbox"/>		Wet MP-Castrol Strip <input type="checkbox"/>		Profile Gage RSC OK <input checked="" type="checkbox"/>						Batch # <u>22B056</u>							
														Dwell Time: <u>20</u> min							
Job Information												Level II Inspector: <u>Doug Perez</u>				Signature: <u>Doug Perez</u> Signature guarantees final walk thru of job and job site					
B _____		V _____		D _____		P _____		3rd Party Rep _____		Signature: _____											