BOTTOM HOLE ASSURANCE, INC.

No. DIR 71222B3

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SPERRY DRILLING
PROJECT

AUTHORIZED BY EDDIE FAUCHEUX
P.O. / JOB # 907592652

INVOICE NO.
DATE: 7/13/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 250805 PN: 101374206	8" XMTR BARREL	6.34			N/A		8											6 5/8 REG	5/8	6 1/16					7 17/32		OK	
SN: 12229153 PN: 101380472	9 1/2" XMTR BARREL	6.38			N/A		9 1/2											7 5/8 REG	5/8	7 1/16					8 13/16		OK	
SN: 12941279 PN: 101380471	9 1/2" RCVR BARREL	9.27			N/A		9 1/2											7 5/8 REG	5/8	7 1/16					8 13/16		Rej	DAMAGED THREADS
SN: 1985188 PN: 321376	12.125" SLEEVE STABILIZER							Blades								OK		ACME									OK	

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.

20-B	
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☑	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☑	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT PT 6/6/2022

Level II Inspector: Doug Perez

Signature: Doug Perez

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 22B056
Dwell Time: 20 min