



# B O T T O M H O L E A S S U R A N C E , I N C .

No. DIR 71222B2

Blacklight, Ultrasonic Wall Thickness,  
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON  3RD PARTY  
RIG \_\_\_\_\_  
OCS-G & WELL \_\_\_\_\_

FACILITY / LOCATION SPERRY DRILLING  
PROJECT \_\_\_\_\_

AUTHORIZED BY EDDIE FAUCHEUX  
P.O. / JOB # 907517948

INVOICE NO. \_\_\_\_\_  
DATE: 7/13/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN										BOX															
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width	Pin Neck Lgh	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgh	Float Bore Lgh	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks			
SN: 12109749 PN: 101497385	8" ILS	3.69	11	3 1/2**	3 1/4	7 11/16	8 1/16	6 5/8 REG	4 15/16						1/4	7 1/2			Rej	DAMAGED THREADS	6 5/8 REG	5/8	6 1/16							7 1/2		OK	*N1
								ACME											OK														
SN: 12507925 PN: 120167753	4 3/4" HANG OFF COLLAR	9.23			N/A	4 3/4	4 3/4	NC38	N/A					5/16	4 11/32				OK		NC38	5/8	4 1/16						4 9/16		OK		
SN: 13049544 PN: 102204802	4 3/4" RECEIVER COLLAR	8.31			N/A		4 3/4														NC38	43/64	4 1/16					4 9/16		OK			
SN: 12500842 PN: 102204780	4 3/4" TRANSMITTER COLLAR	4.34			N/A		4 3/4														NC38	5/8	4 1/8					4 23/32		OK			
SN: 11512859 PN: 120167977	4 3/4" X-OVER	1.81	FL	FL	2 5/8	4 11/16		NC38	3 15/16					3/8	4 9/16				OK														
								NC38	3 15/16					1/4	4 9/16				OK														

Remarks: INSPECTED PER D00685901 REV. T \*N1 - 2 TRANSITION AREAS INSPECTED

Batch # Info.	Connection Inspection	Body Inspection	Body Dry M.P.I.	Blacklight Inspection	Liquid Penetrant Inspection								
20-B Dry Powder 7-HF White Contrast 14-A	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Continuous <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/> Vis. Liq. Pen. <input checked="" type="checkbox"/> Flour Liq. Pen. <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> Visible M.P.I. <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/> Residual <input type="checkbox"/> Long. Insp. <input type="checkbox"/> Trans. Insp. <input type="checkbox"/> AC Current <input type="checkbox"/> DC Current <input type="checkbox"/>	Blacklight Intensity: _____ Bath Mixture: _____ Whitelight: _____  Equipment / Inspector Information Equipment Used From Unit # <u>14</u> Qual. Date(s) MT _____ PT <u>6/6/2022</u>  Level II Inspector: <u>Doug Perez</u> Signature: <u>Doug Perez</u> <small>Signature guarantees final walk thru of job and job site</small>	Magnaflux Developer: SKD-S2 Batch # <u>22A07C</u> Dwell Time: <u>10</u> min White Light: <u>100+</u> Magnaflux Penetrant: <input checked="" type="checkbox"/> SKL-WP2 (Check one) <input type="checkbox"/> ZL-60D Batch # <u>22B056</u> Dwell Time: <u>20</u> min							
System Effectiveness: LP-Comparative Block <input checked="" type="checkbox"/> Dry MP-Castrol Strip <input type="checkbox"/> Wet MP-Castrol Strip <input type="checkbox"/> Profile Gage RSC OK <input checked="" type="checkbox"/>													
3rd Party Rep _____ Signature: _____													
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">Job Information</th> </tr> <tr> <td>B _____</td> <td>V _____</td> <td>D _____</td> <td>P _____</td> </tr> </table>						Job Information				B _____	V _____	D _____	P _____
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B _____	V _____	D _____	P _____										