BOTTOM HOLE ASSURANCE, INC.

No. DIR 71122TT-2

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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109 Citron Drive • Youngsville, LA 70592

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CUSTOMER HALLIBURTON ICC ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION TEST TOOLS
PROJECT IN HOUSE

AUTHORIZED BY BOBBY CHOATE
P.O. / JOB # 1017510022

INVOICE NO.
DATE: 7/11/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
EQ# 10255358	8 5/8 - 13 3/8 RTTS SAFETY JOINT																											
ABH0928592-12	LOWER ADAPTER SAP# 100070247	1.08	-	-	3 3/4	6 1/8	-	NC 50	4 7/16	-	-	-	1/4	6 1/16	-	Rej	DAMAGED SHOULDER	INT	-	-	-	-	-	-	-	-	Acc	

Remarks: FULL BODY INSP. AS PER BSM-GOM-HAL-TT-201 REV. 5

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	20B065	Wet Flour. M.P.I.	☑	Dry M.P.I.	☐	Wet Flour. M.P.I.	☑	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☐	Residual	☐	Vis. Liq. Pen.	☐	Continuous	☑	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☑	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☑	AC Current	☐	Long. Insp.	☑	DC Current	☑			DC Current	☐
14-A		Trans. Insp.	☑	DC Current	☑	Trans. Insp.	☑	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

Job Information

B RA V RA D P RA

3rd Party Rep

Signature:

Blacklight Inspection

Blacklight Intensity: 2845 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 13
Qual. Date(s) MT 7/21/2019 PT 9/21/2021

Level II Inspector: RIDGE ALBERT

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min

E-DIR01-04

REVIEWED
By David Patin at 11:21 am, Jul 05, 2022