# BOTTOM HOLE ASSURANCE, INC.

No. DIR 62722ST-4

*Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection*

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CUSTOMER **HALLIBURTON ICC** ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION **SERVICE TOOLS**
PROJECT **SHELL**

AUTHORIZED BY **DERRICK ROBIN**
P.O. / JOB # **907938952**

INVOICE NO.
DATE: **6/27/2022**

| Serial # | Tool Description | Overall Length | Fishing Neck Length | Tong Space | Pin I.D. | Pin O.D. | Box O.D. | PIN Connection Size | PIN Pin Length | PIN Pin Cylinder Diameter | PIN Pin Nose Diameter | PIN Pin Relief Diameter | PIN Pin Rel. Width Pin Neck Lgth | PIN Bevel Diameter | PIN B S R | PIN OK or Reject | PIN Remarks | BOX Connection Size | BOX Counter Bore Length | BOX Counter Bore Diameter | BOX Bore Back Dia. Float Bore Dia. | BOX Bore Back Lgth Float Bore Lgth | BOX Box Thread Length | BOX Counterbore Wall Thickness | BOX Bevel Diameter | BOX B S R | BOX OK or Reject | BOX Remarks |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| EQ# 12090223 | PUP STABILIZER | 11.32 | 9 3/4 | 12 3/4 | 4 1/4 | 8 1/2 | 8 1/2 | 6 5/8 FH | 5 | | | | 5/16 | 7 23/32 | | Rej | DAMAGE THREADS | 6 5/8 FH | 11/16 | 6 13/16 | | | | | 7 11/16 | | Acc | CONN. ONLY |
| EQ# 10380765 | 6 1/4 BYPASS ASSY | 4.47 | 9 1/2 | 14 1/2 | 3 3/4 | 6 1/4 | 6 1/4 | NC 50 | 4 1/2 | | | | 7/16 | 6 1/16 | | Acc | CONN. ONLY | NC 50 | 11/16 | 5 5/16 | | | | | 6 1/16 | | Acc | CONN. ONLY |

**Remarks:** CONNECTION INSP. AS PER WM-GL-HAL-HCT-900 REV. 0 ( CONNECTION INSPECTION ONLY )

**Batch # Info.**

| | |
|---|---|
| 20-B | 20B065 |
| Dry Powder | |
| 7-HF | |
| White Contrast | |
| 14-A | |

**Connection Inspection**

| | | | |
|---|---|---|---|
| Wet Flour. M.P.I. | ☑ | Dry M.P.I. | ☐ |
| Vis. Liq. Pen. | ☐ | Residual | ☐ |
| Flour Liq. Pen. | ☐ | Continuous | ☑ |
| Long. Insp. | ☐ | AC Current | ☐ |
| Trans. Insp. | ☑ | DC Current | ☑ |

**Body Inspection**

| | | | |
|---|---|---|---|
| Wet Flour. M.P.I. | ☐ | Residual | ☐ |
| Vis. Liq. Pen. | ☐ | Continuous | ☐ |
| Flour Liq. Pen. | ☐ | AC Current | ☐ |
| Long. Insp. | ☐ | DC Current | ☐ |
| Trans. Insp. | ☐ | Visible M.P.I. | ☐ |

**Body Dry M.P.I**

| | | | |
|---|---|---|---|
| Dry M.P.I. | ☐ | Residual | ☐ |
| Long. Insp. | ☐ | Continuous | ☐ |
| Trans. Insp. | ☐ | AC Current | ☐ |
| | | DC Current | ☐ |

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

**Job Information**

B BT V BT D P BT

3rd Party Rep
Signature:

**Blacklight Inspection**

Blacklight Intensity: 8700 Bath Mixture: 0.30 Whitelight: 0.1

**Equipment / Inspector Information**

Equipment Used From Unit # 23
Qual. Date(s) MT 4/26/2019 PT 4/26/2019

Level II Inspector: BRANSON THERIOT
Signature: Branson Theriot

Signature guarantees final walk thru of job and job site

**Liquid Penetrant Inspection**

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min

**REVIEWED**
By David Patin at 7:30 am, Jul 01, 2022