BOTTOM HOLE ASSURANCE, INC.

No. DIR 61422B2

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SPERRY DRILLING
PROJECT

AUTHORIZED BY BLAKE FUSILIER
P.O. / JOB # WO# 323759456

INVOICE NO.
DATE: 6/14/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN Connection Size	PIN Pin Length	PIN Pin Cylinder Diameter	PIN Pin Nose Diameter	PIN Pin Relief Diameter	PIN Pin Rel. Width Pin Neck Lgth	PIN Bevel Diameter	PIN B S R	PIN OK or Reject	PIN Remarks	BOX Connection Size	BOX Counter Bore Length	BOX Counter Bore Diameter	BOX Bore Back Dia. Float Bore Dia.	BOX Bore Back Lgth Float Bore Lgth	BOX Box Thread Length	BOX Counterbore Wall Thickness	BOX Bevel Diameter	BOX B S R	BOX OK or Reject	BOX Remarks
SN: 3243121 PN: 102141128	12.250 PAD															OK												
SN: 3243122 PN: 102141128	12.250 PAD															OK												
SN: 3243124 PN: 102141128	12.250 PAD															Rej	CRACKED											

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.

20-B	20B056
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☐	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☐
Long. Insp.	☐	AC Current	☐
Trans. Insp.	☐	DC Current	☐

Body Inspection

Wet Flour. M.P.I.	☑	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☑
Flour Liq. Pen.	☐	AC Current	☑
Long. Insp.	☑	DC Current	☐
Trans. Insp.	☑	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☐

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: 3500 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT 6/6/2022 PT 6/6/2022

Level II Inspector: Doug Perez

Signature: Doug Perez

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min