BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

No. DIR 61322B6

CUSTOMER HALLIBURTON ☐ 3RD PARTY | FACILITY / LOCATION SPERRY DRILLING | AUTHORIZED BY RYAN BROUSSARD | INVOICE NO.

RIG | PROJECT | P.O. / JOB # WO# 323864892 | DATE: 6/13/2022

OCS-G & WELL

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 3248466 PN: 102507373	6.500 PAD															OK												
SN: 3248467 PN: 102507373	6.500 PAD															OK												
SN: 3248470 PN: 102507373	6.500 PAD															OK												

Remarks: INSPECTED PER D00685901 REV. T

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	20B065	Wet Flour. M.P.I.	☐	Dry M P I	☐	Wet Flour. M P I	☑	Residual	☐	Dry M P I	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☐	Residual	☐	Vis. Liq. Pen.	☐	Continuous	☑	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☑	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☐	AC Current	☐	Long. Insp.	☑	DC Current	☐			DC Current	☐
14-A		Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☑	Visible M P I	☐				

System Effectiveness: LP-Compantive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☐

Job Information

B _____ V _____ D _____ P _____

3rd Party Rep _____

Signature: _____

Blacklight Inspection

Blacklight Intensity 3500 Bath Mixture 0.25 Whitelight 0.1

Equipment / Inspector Information

Equipment Used From Unit # 14

Qual Date(s) MT 6/6/2022 PT _____

Level II Inspector: Doug Perez

Signature: Doug Perez

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer SKD-S2
Batch # _____
Dwell Time: _____ min
White Light _____
Magnaflux Penetrant (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch # _____
Dwell Time: _____ min