BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592
Office: (337) 857-8994 Fax: (337) 857-8964

No. IR **60122TT-2**

CUSTOMER	3rd PARTY	FACILITY / LOCATION	AUTHORIZED BY	INVOICE NO.
HALLIBURTON ICC	☐	TEST TOOLS	BOBBY CHOATE	

RIG	OCS-G & WELL NO.	PROJECT	P.O. NO. / JOB NO.	DATE
		IN HOUSE	1017510022	6/1/2022

	SERIAL NO.	DESCRIPTION	PIN	BOX	I.D.	O.D.	LENGTH
1	EQ#10315338	5" RUPTURE DISK CIRCULATING VALVE					
2	BAC1947392-4	LOWER ADAPTER	3 7/8 CAS-ACC	INT - ACC	2 1/4	5	1.24
3		SAP#100066686					
4	B3567634-1	HIGH PRESSURE MOD CASE - ACC	INT - ACC	INT - ACC			
5		SAP# 102030558					
6	BAC21A0701-1	TOP COUPLING - ACC	INT - ACC	3 7/8 CAS- ACC	2 1/4	5	1.08
7		SAP# 100066687					
8	KM-09-22732-13	SHEAR MANDREL(LP)-ACC					
9		SAP#100066701					
10							
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							
27							
28							
29							
30							
31							
32							
33							
34							
35							
36							
37							
38							
39							
40							

SUMMARY: FULL BODY INSP. BSM-GOM-HAL-TT-201 REV. 5

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B	20B065	Wet Flour. M.P.I.	☑	Dry M.P.I.	☐	Wet Flour. M.P.I.	☑	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☑	Continuous	☑	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☑	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☑	AC Current	☐	Long. Insp.	☑	DC Current	☑			DC Current	☐
14-A		Trans. Insp.	☑	DC Current	☑	Trans. Insp.	☑	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑

Blacklight Inspection

Blacklight Intensity: 3883 Bath Mixture: 0.25 Whitelight: 0.1

Liquid Penetrant Inspection

Whitelight: 100.0

Magnaflux Developer: SKD-S2

Magnaflux Penetrant: (Check one) ☑ SKL-WP2 ☐ ZL-60D

Batch # 19F16K Batch # 19D07K

Dwell Time: 10 min Dwell Time: 20 min

Job Information

B RA V RA D RA P RA

Equipment / Inspector Information

Equipment Used From Unit # 13

Qual. Date(s) MT 7/21/2019 PT 9/21/2021

3rd Party Rep:

Signature:

Level II Inspector: RIDGE ALBERT

Signature:

Signature guarantees final walk thru of job and job site

E-IR03-03

REVIEWED
By David Patin at 7:52 am, Jun 02, 2022