BOTTOM HOLE ASSURANCE, INC.

No. DIR 51922B1

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

Email: BHAInc@bottomholeassurance.com
109 Citron Drive • Youngsville, LA 70592

Office: (337) 857-8994 Fax: (337) 857-8964

CUSTOMER HALLIBURTON ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION SPERRY DRILLING
PROJECT

AUTHORIZED BY EDDIE FAUCHEUX
P.O. / JOB # SO#: 907749929-10157

INVOICE NO.
DATE: 5/19/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
SN: 12749612 PN: 102274011	6 3/4" DRILLDOC	7.15			N/A		6 3/4											NC50	5/8	5 5/16					6 9/32		OK	
							6 3/4											NC50	5/8	5 5/16					6 5/16		OK	
SN: 13104022 PN: 102661913	6 3/4" ILS	5.13	17 5/8	13 1/8	2 7/8	6 3/8	6 3/4	NC50	4 3/8				3/8	6 11/32		OK		NC50	5/8	5 5/16					6 5/16		OK	
								ACME								OK												

Remarks: INSPECTED PER D00685901 REV. T

ALL API CONNECTIONS MARKED CW UNLESS OTHERWISE NOTED

Batch # Info.		Connection Inspection				Body Inspection				Body Dry M.P.I			
20-B		Wet Flour. M.P.I.	☐	Dry M.P.I.	☐	Wet Flour. M.P.I.	☐	Residual	☐	Dry M.P.I.	☐	Residual	☐
Dry Powder		Vis. Liq. Pen.	☑	Residual	☐	Vis. Liq. Pen.	☑	Continuous	☐	Long. Insp.	☐	Continuous	☐
7-HF		Flour Liq. Pen.	☐	Continuous	☐	Flour Liq. Pen.	☐	AC Current	☐	Trans. Insp.	☐	AC Current	☐
White Contrast		Long. Insp.	☐	AC Current	☐	Long. Insp.	☐	DC Current	☐			DC Current	☐
14-A		Trans. Insp.	☐	DC Current	☐	Trans. Insp.	☐	Visible M.P.I.	☐				

System Effectiveness: LP-Comparitive Block ☑ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☐ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B V D P

Signature:

Blacklight Inspection

Blacklight Intensity: Bath Mixture: Whitelight:

Equipment / Inspector Information

Equipment Used From Unit # 14
Qual. Date(s) MT PT 11/11/2019

Level II Inspector: DUSTIN KNIGHT

Signature: Dustin Knight

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch # 22A07C
Dwell Time: 10 min
White Light: 100+
Magnaflux Penetrant: ☑ SKL-WP2
(Check one) ☐ ZL-60D
Batch # 22B056
Dwell Time: 20 min