BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness, & Liquid Penetrant Inspection

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No. DIR **51322TT-11**

CUSTOMER HALLIBURTON ICC ☐ 3RD PARTY
RIG
OCS-G & WELL

FACILITY / LOCATION TEST TOOLS
PROJECT IN HOUSE

AUTHORIZED BY BOBBY CHOATE
P.O. / JOB # 1017510022

INVOICE NO.
DATE: 5/13/2022

								PIN										BOX										
Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length	Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject	Remarks
EQ# 12544121	9 5/8" NR CHAMP PACKER KIT																											
AKV127635-1	LOWER PIN SAP# 101615278	1.00	-	FL	3 3/4	6 1/2	-	NC 50	4 7/16	-	-	-	1/4	6 5/64	-	Acc	RE-INSP	-	-	-	-	-	-	-	-	-	-	

Remarks: CONNECTIONS INSP. AS PER BSM-GOM-HAL-TT-201 REV. 5 (MACHINE SHOP REWORKS ONLY)

Batch # Info.

20-B	20B065
Dry Powder	
7-HF	
White Contrast	
14-A	

Connection Inspection

Wet Flour. M.P.I.	☑	Dry M.P.I.	☐
Vis. Liq. Pen.	☐	Residual	☐
Flour Liq. Pen.	☐	Continuous	☑
Long. Insp.	☑	AC Current	☐
Trans. Insp.	☑	DC Current	☑

Body Inspection

Wet Flour. M.P.I.	☐	Residual	☐
Vis. Liq. Pen.	☐	Continuous	☐
Flour Liq. Pen.	☐	AC Current	☐
Long. Insp.	☐	DC Current	☐
Trans. Insp.	☐	Visible M.P.I.	☐

Body Dry M.P.I

Dry M.P.I.	☐	Residual	☐
Long. Insp.	☐	Continuous	☐
Trans. Insp.	☐	AC Current	☐
		DC Current	☐

System Effectiveness: LP-Comparitive Block ☐ Dry MP-Castrol Strip ☐ Wet MP-Castrol Strip ☑ Profile Gage RSC OK ☑

3rd Party Rep

Job Information

B RA V RA D P RA

Signature:

Blacklight Inspection

Blacklight Intensity: 4095 Bath Mixture: 0.25 Whitelight: 0.1

Equipment / Inspector Information

Equipment Used From Unit # 13
Qual. Date(s) MT 7/21/2019 PT 9/21/2021

Level II Inspector: RIDGE ALBERT

Signature:

Signature guarantees final walk thru of job and job site

Liquid Penetrant Inspection

Magnaflux Developer: SKD-S2
Batch #
Dwell Time: min
White Light:
Magnaflux Penetrant: (Check one) ☐ SKL-WP2 ☐ ZL-60D
Batch #
Dwell Time: min

E-DIR01-04

REVIEWED
By David Patin at 10:23 am, May 23, 2022