



BOTTOM HOLE ASSURANCE, INC.

Blacklight, Ultrasonic Wall Thickness,
& Liquid Penetrant Inspection

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CUSTOMER HALLIBURTON ICC 3RD PARTY
RIG _____
OCS-G & WELL _____

FACILITY / LOCATION TEST TOOLS
PROJECT BP

AUTHORIZED BY BOBBY CHOATE
P.O. / JOB # 907695892

INVOICE NO. _____
DATE: 5/13/2022

Serial #	Tool Description	Overall Length	Fishing Neck Length	Tong Space	Pin I.D.	Pin O.D.	Box O.D.	PIN								BOX								Remarks				
								Connection Size	Pin Length	Pin Cylinder Diameter	Pin Nose Diameter	Pin Relief Diameter	Pin Rel. Width Pin Neck Lgth	Bevel Diameter	B S R	OK or Reject	Remarks	Connection Size	Counter Bore Length	Counter Bore Diameter	Bore Back Dia. Float Bore Dia.	Bore Back Lgth Float Bore Lgth	Box Thread Length		Counterbore Wall Thickness	Bevel Diameter	B S R	OK or Reject
13008731	X-OVER	1.40	FL	FL	2 1/4	5	5	-	-	-	-	-	-	-	-	-	NC 38	11/16	4 1/16	-	-	-	-	4 57/64	-	Acc	RE-INSP	
13008750	X-OVER	1.63	FL	FL	2 1/4	5	5	NC 38	3 15/16	-	-	-	3/16	4 23/32	-	Acc	RE-INSP	-	-	-	-	-	-	-	-	-	-	-
LAF-0636	X-OVER	1.87	FL	FL	3 1/2	5	7	NC 50	4 7/16	-	-	-	1/4	6 1/16	-	Acc	RE-INSP	-	-	-	-	-	-	-	-	-	-	-

Remarks: CONNECTIONS INSP. AS PER BSM-GOM-HAL-TT-201 REV. 5 (MACHINE SHOP REWORKS ONLY)

Batch # Info.	Connection Inspection		Body Inspection		Body Dry M.P.I		Blacklight Inspection			Liquid Penetrant Inspection	
20-B 20B065	Wet Flour. M.P.I. <input checked="" type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Wet Flour. M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Dry M.P.I. <input type="checkbox"/>	Residual <input type="checkbox"/>	Blacklight Intensity: <u>2409</u>	Bath Mixture: <u>0.25</u>	Whitelight: <u>0.1</u>	Magnaflex Developer: SKD-S2	
Dry Powder	Vis. Liq. Pen. <input type="checkbox"/>	Residual <input type="checkbox"/>	Vis. Liq. Pen. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	Continuous <input type="checkbox"/>	Equipment Used From Unit # <u>13</u>			Batch # _____	
7-HF	Flour Liq. Pen. <input type="checkbox"/>	Continuous <input checked="" type="checkbox"/>	Flour Liq. Pen. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	AC Current <input type="checkbox"/>	Qual. Date(s) MT <u>7/21/2019</u> PT <u>9/21/2021</u>			Dwell Time: _____ min	
White Contrast	Long. Insp. <input checked="" type="checkbox"/>	AC Current <input type="checkbox"/>	Long. Insp. <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	DC Current <input type="checkbox"/>	Level II Inspector: <u>RIDGE ALBERT</u>			White Light: _____	
14-A	Trans. Insp. <input checked="" type="checkbox"/>	DC Current <input checked="" type="checkbox"/>	Trans. Insp. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Visible M.P.I. <input type="checkbox"/>	Signature:			Magnaflex Penetrant: <input type="checkbox"/> SKL-WP2 <input type="checkbox"/> ZL-60D	
System Effectiveness: LP-Comparative Block <input type="checkbox"/>		Dry MP-Castrol Strip <input type="checkbox"/>		Wet MP-Castrol Strip <input checked="" type="checkbox"/>		Profile Gage RSC OK <input checked="" type="checkbox"/>		Batch # _____			
Job Information		3rd Party Rep _____		Signature: _____		Signature guarantees final walk thru of job and job site		Dwell Time: _____ min			